



THE INTERNATIONAL GROUP, INC.

USA: 1100 East Main St. · Titusville, PA 16354 · Toll Free: 1-800-852-6537 · Telephone: (814) 827-4900 · Fax: (814) 827-2363
Canada: 50 Salome Drive · Toronto, Ontario M1S 2A8 · Toll Free: 1-800-561-3509 · Telephone: (416) 293-4151 · Fax: (416) 293-5858
Website: www.igiwax.com

Technical Data Sheet

Bake-Guard 9156A (9156A)

This product is a high performance water-based coating for corrugated board and paper substrates where exceptional grease and water resistance are required. Other unique features of this product are its high angle of slide and ease of printability.

Board coated with this product has the following features:

- water repellence
- water resistance
- grease resistance
- high angle of slide
- good printability
- repulpable

This product is gluable with some hot melt and most water-based cold set adhesives. It is also printable and can be double-bumped.

This product conforms to FDA regulations 21 CFR §176.170 and §176.180 with no temperature restrictions*.

TYPICAL PROPERTIES:

Coating Type:	polymeric emulsion blend
pH:	8.5 - 10.5
Specific Gravity:	1.01
Color:	cream
Viscosity:	15 - 30 seconds (EZ#2)
Freeze/Thaw:	unstable

*Notes: For use in contact with all food types under Conditions of Use B through H as described in Table 2 of 21 CFR176.170, and including contact with food during cooking (initial temperature covered by Condition of Use A, but without extended shelf storage



ENVIRO-COATINGS®
Water-Based and Environmentally Friendly



THE INTERNATIONAL GROUP, INC.

USA: 1100 East Main St. · Titusville, PA 16354 · Toll Free: 1-800-852-6537 · Telephone: (814) 827-4900 · Fax: (814) 827-2363
Canada: 50 Salome Drive · Toronto, Ontario M1S 2A8 · Toll Free: 1-800-561-3509 · Telephone: (416) 293-4151 · Fax: (416) 293-5858
Website: www.igiwax.com

WARRANTY DISCLAIMER STATEMENT

While the data and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. As actual conditions of use may vary and are beyond the control of THE INTERNATIONAL GROUP, INC., the product's specified characteristics cannot be guaranteed and are offered solely for the buyer's evaluation and verification. **SELLER (AND THE INTERNATIONAL GROUP, INC. AND ANY OF ITS OFFICERS, EMPLOYEES, PARENTS, SUBSIDIARIES, OR AFFILIATES) MAKES NO WARRANTY OF ANY KIND WHATSOEVER WITH RESPECT TO THE DATA OR INFORMATION PROVIDED, OR THE PRODUCTS OR GOODS, INCLUDING ANY (a) WARRANTY OF MERCHANTABILITY; (b) WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE; (c) WARRANTY OF TITLE; OR (d) WARRANTY AGAINST INFRINGEMENT OF INTELLECTUAL PROPERTY RIGHTS OF A THIRD PARTY; WHETHER ARISING BY LAW, COURSE OF DEALING, COURSE OF PERFORMANCE, USAGE OF TRADE OR OTHERWISE, NOR ANY OTHER WARRANTY, REPRESENTATION, OR CONDITIONS, EXPRESS OR IMPLIED, IN CONNECTION WITH THE SALE OF THE PRODUCTS DESCRIBED IN THIS BULLETIN.** Furthermore, INTERNATIONAL GROUP, INC. assumes no liability or obligation in connection with use of this information. Accordingly, the buyer and each user assumes all risks and liability in connection with their use of such products. Nothing contained herein is to be construed as permission, recommendation or inducement by THE INTERNATIONAL GROUP, INC. or its officers, employees, parents, subsidiaries or affiliates, to use any product or process so as to infringe or conflict with any patent. Further, it is the user's obligation to utilize this material in full compliance with health, safety and environmental regulations. THE INTERNATIONAL GROUP, INC. recommends that the Material Safety Data Sheet for this product be consulted prior to handling.



ENVIRO-COATINGS®
Water-Based and Environmentally Friendly