SAFETY DATA SHEET

THE INTERNATIONAL GROUP, INC.

1. Identification

Product identifier **6000 Series Products**

Other means of identification

SDS number 6000 Series (929124)_USA_English

Synonyms See page 9

Recommended use Further processing, misc. multiple uses.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name	The International Group Inc.	The International Group Inc.
Address	50 Salome Dr. Toronto, Ontario, M1S2A8 Canada	1007 East Spring Street Titusville, PA 16354 USA
Telephone	+1-(416)-293-4151	+1 (814)-827-4900
Emergency telephone	+1-(416)-293-4151 +1-(800)-561-3509 CHEMTREC (North America) +1-(800)-424-9300	

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Paraffinic Hydrocarbons	Proprietary	≤ 99
Fatty acid	Proprietary	< 93
Hydrocarbons	Proprietary	≤ 55
Natural waxes	Proprietary	≤ 99
Organic oil	Proprietary	≤ 35
Mineral oil	Mixture	≤ 25

Composition comments The specific chemical identity and/or exact percentage of component(s) have been withheld as a trade secret.

4. First-aid measures

Inhalation
Solid: No specific first aid measures noted. If fumes from heated product are inhaled: Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact
Solid: No specific first aid measures noted. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn.

Eye contact
Solid: No specific first aid measures noted. Exposure to fumes, vapors or smoke of over heated product can result in irritation of eyes. Direct contact of molten material will cause injury and burns. When handling of molten product eye shield must be worn at all times. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. Administer prompt first aid measures. Get medical attention if irritation develops and persists.

Ingestion
Solid: No specific first aid measures noted. Not acutely toxic by ingestion. If material is ingested, do not induce vomiting. Contact with hot product may cause severe burns. Get medical attention immediately.

Most important symptoms/effects, acute and delayed
Eye and skin contact: When heated, contact with molten product can cause injury and burns.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically.

General information
If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
By heating and fire, irritating vapors/gases may be formed. During fire, hazardous combustion products are released that may include: Carbon oxides. Aldehydes. Ketones.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Use water spray to cool unopened containers. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out.

General fire hazards
No unusual fire or explosion hazards noted. Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Wear appropriate personal protective equipment. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Handle as a thermoplastic. With molten spills, allow the material to solidify and cool. Keep material out of sewers and watercourses by diking or impounding. Recover and place into appropriate containers for recycling or disposal, according to prevailing local, state and federal laws.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Allow material to solidify, and scrape up. Following product recovery, flush area with water.

Small Spills: Where possible allow molten material to solidify naturally. Scrape up the spilled material. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions
Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. Handling and storage

Precautions for safe handling

When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers. Do not handle until all safety precautions have been read and understood. Heat only in areas with appropriate exhaust ventilation. Do not breathe fume/mist/vapors. Avoid contact with molten material. When using, do not eat, drink or smoke. Observe good industrial hygiene practices. Do not empty into drains. Avoid release to the environment. Wash contaminated clothing before reuse. The material is a solid at room temperature exhibiting elevated temperature softening characteristics. Above its softening point, the material liquefies and flows more readily as the temperature increases. The material may be used as a hot liquid for application purposes and requires caution in handling.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Hydrocarbons	PEL	5 mg/m3	Mist.
Organic oil	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Mist

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Organic oil	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Fatty acid	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.
Hydrocarbons	TWA	5 mg/m3	Inhalable fraction.
Paraffinic Hydrocarbons	TWA	2 mg/m3	Fume.
Components	**Type**	**Value**	**Form**
Mineral oil	TWA	5 mg/m3	Inhalable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Hydrocarbons	IDLH	2500 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Hydrocarbons	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Organic oil	TWA	5 mg/m3	Respirable mist.
		10 mg/m3	Total mist
Paraffinic Hydrocarbons	TWA	2 mg/m3	Fume.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas. Provide easy access to water supply and eye wash facilities.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety goggles. Wear a face shield when working with molten material.

Skin protection

Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other	The material may be utilized in molten form. Proper protective splash resistant clothing, thermal gloves, splash resistant shoes, and eye shields must be worn to prevent injury. Use molten material in well ventilated areas. When working in confined areas, use of appropriate respiratory gear is recommended.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Slabs, prills, pastilles or granules.
Color	White to light gray or tan.
Odor	None.
Odor threshold	Not applicable (material is odorless).
pH	Not applicable (material is insoluble in water).
Melting point/freezing point	86 - 158 °F (30 - 70 °C)
Initial boiling point and boiling range	> 572 °F (> 300 °C)
Flash point	> 302 °F (> 150 °C) ASTM D-93
Evaporation rate	< 0.01 (Butyl acetate = 1)
Flammability (solid, gas)	Property has not been measured.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Property has not been measured.
Explosive limit - upper (%)	Property has not been measured.
Vapor pressure	< 0.01 mm Hg (77 °F (25 °C))
Vapor density	> 5 (Air = 1)
Relative density	0.8 - 1 (Water = 1) (77 °F (25 °C))
Solubility(ies)	
Solubility (water)	< 0.1 % (68 °F (20 °C))
Partition coefficient (n-octanol/water)	Not applicable, product is a mixture.
Auto-ignition temperature	Property has not been measured.
Decomposition temperature	Property has not been measured.
Viscosity	Not applicable, material is a solid.
Other information	
Particle size	0.8 mm (granular form) median
Partition coefficient (oil/water)	< 0.01
Percent volatile	Negligible.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Decomposition of this product can generate carbon dioxide, carbon monoxide and other products such as aldehydes and ketones depending on conditions of oxidation.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not relevant at normal room temperatures. When heated, irritating vapors may be formed. Wax fumes have been reported to be irritating to the respiratory tract, especially to sensitized persons.
Skin contact	Health injuries are not known or expected under normal use. Molten material will produce thermal burns.
Eye contact	Health injuries are not known or expected under normal use. Molten material will produce thermal burns.
Ingestion	Health injuries are not known or expected under normal use. Contact with hot material can cause thermal burns which may result in permanent damage.
Symptoms related to the physical, chemical and toxicological characteristics	Eye and skin contact: Contact with molten material may cause thermal burns.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Fatty acid (CAS Proprietary)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg, 24 hours
Mineral oil (CAS Proprietary)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
Aerosol		
LC50	Rat	> 5 mg/l
Oral		
LD50	Rat	> 5000 mg/kg

Skin corrosion/irritation	Not classified. Thermal burn hazard - contact with hot material may cause thermal burns.
Serious eye damage/eye irritation	Not classified. Direct contact of molten product to the eyes will cause thermal burns and eye injury.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Hydrocarbons (CAS Proprietary)	3 Not classifiable as to carcinogenicity to humans.
Mineral oil (CAS Mixture)	3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not likely, due to the form of the product.

Chronic effects Exposure to vapors, fumes, or smoke from molten material handled in confined areas can produce irritation of the respiratory tract, and possible physical discomfort to sensitive individuals.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Mineral oil (CAS Proprietary)			
Aquatic			
Acute			
Crustacea	LL50	Invertebrates (Invertebrates)	100 mg/l
Fish	LL50	Fish	10 mg/l

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available on bioaccumulation.

Mobility in soil The product is insoluble in water. Expected to have low mobility in soil.

Other adverse effects No data available for this product.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

General information This product is not regulated as dangerous goods for solid. Shipped hot molten product requires a class 9 “HOT” with statement: Elevated temperature material, liquid, N.O.S. 9, UN3257, III (WAX).

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Hydrocarbons (CAS Proprietary)
Mineral oil (CAS Proprietary)
Organic oil (CAS Proprietary)
Paraffinic Hydrocarbons (CAS Proprietary)

US. New Jersey Worker and Community Right-to-Know Act

Hydrocarbons (CAS Proprietary)
Mineral oil (CAS Proprietary)
Organic oil (CAS Proprietary)
Paraffinic Hydrocarbons (CAS Proprietary)

US. Pennsylvania Worker and Community Right-to-Know Law

Hydrocarbons (CAS Proprietary)
Mineral oil (CAS Proprietary)
Organic oil (CAS Proprietary)
Paraffinic Hydrocarbons (CAS Proprietary)

US. Rhode Island RTK

Hydrocarbons (CAS Proprietary)
Paraffinic Hydrocarbons (CAS Proprietary)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 18-August-2015

Revision date 26-February-2025

Version # 03

HMIS® ratings Health: 1
Flammability: 1
Physical hazard: 0

NFPA ratings

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PRODUCT NUMBER	PRODUCT NUMBER	PRODUCT NUMBER
6006A	R-6001A	R-7213C
6014A	R-6030A	R-7238A
6017A	R-6043A	R-7238B
6017B	R-6043B	R-7242A
6019A	R-6043C	R-7242B
6023A	R-6078A	R-7242C
6024A	R-6078B	
6025A	R-6105A	
6025B	R-6115A	
6027A	R-6122B	
6028A	R-6129A	
6030A	R-6129B	
6031A	R-6211A	
6031C	R-6213A	
6031D	R-6324A	
6031E	R-6354A	
6031G	R-6354B	
6035A	R-6354C	
6036A	R-6439A	
6036B	R-6511A	
6036C	R-6540A	
6037A	R-6540B	
6038A	R-6540C	
6041A	R-6540D	
6045A	R-6570A	
6046A	R-6589A	
6047A	R-6589B	
6054A	R-6672A	
6055A	R-6748A	
6056A	R-6748B	
6060A	R-6748E	
6060B	R-6771A	
6061A	R-6771B	
6061B	R-6773A	
6062A	R-6806A	
6063A	R-6815B	
6095A	R-6820A	
6098A	R-6852A	
6098B	R-6872A	
6301A	R-6872B	
6302A	R-6872C	
6304A	R-6872D	
6305A	R-6913F	
6306A	R-6913G	
6307A	R-6996A	
6308A	R-7012A	
6309A	R-7017A	
R-2322A	R-7041A	
R-2778A	R-7064A	
R-2779A	R-7064B	
R-3619A	R-7064C	
R-3641B	R-7064D	
R-4548D	R-7064E	
R-4863A	R-7064F	
R-5082B	R-7175B	
R-5159A	R-7175C	
R-5907A	R-7206A	
R-5930A	R-7206B	
R-5930B	R-7213A	
R-5986A	R-7213B	